

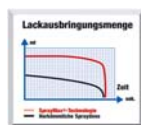
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2K Clear Coat

Prod. No. 680 061

TECHNOLOGY

SprayMax®



- Aerosol formulation made for this specific product
- For easy application
- Constant atomization pressure
- Finest aerosol dispersion
- Professional paint result

PRODUCT

SprayMax® 2K Clear Coat is a high-gloss 2-component clear coat for the permanent sealing of coated surfaces. Especially developed for parts and repair refinishing. This product has a long-lasting resistance to weathering and to chemicals; it is very easy to polish. SprayMax® 2K Clear Coat has a very smooth flow. It is especially used for larger surfaces (1 or 2 car parts).

Basis of raw material:

Paint: special acrylic resins

Hardener: isocyanates

VOC value:

668 g/l 253 g/aerosol

FIELD OF APPLICATION

Recommended for:

partial and repair refinish

Substrates:

- Solvent and waterborne basecoats dried according to manufacturer instruction
- Old paintwork, cleaned and sanded

Pre-Treatment:

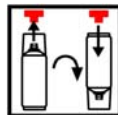


Shake aerosol vigorously for 2 minutes, spray to test.

ACTIVATE 2K AEROSOL



Before activating, shake aerosol for 2 min vigorously.



Take red button from cap. Turn aerosol by 180° and attach button to pin on aerosol bottom.



Place aerosol on firm ground - upside down. Press red button with the ball of your hand until stop is reached.



After activating, shake aerosol again vigorously for 2 min

PROCESSING

Protections:



Personal protection is required
Respirator mask type A2/P2

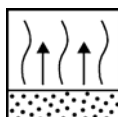


Protective gloves,
e.g. from latex or nitrile

Spray passes



1 – 2 spray passes
approx. 30 µm per spray pass



Intermediate flash off time: 3 – 7 min, depending on temperature

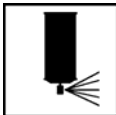
Drying:



12 h at 20 °C
35 – 40 min at 60°C (IR drying)



IR drying recommended

Pot-life:	48 h at 20 °C ambient temperature. The pot life depends on the ambient temperature. Higher temperatures give a shorter, lower temperatures give a longer pot life.
Finish:	 When work is finished, reverse aerosol and spray valve empty
Disposal:	The emptied aerosols are suitable for household collection.

CHARACTERISTICS

Solid content:	33.8 % by weight relating to the diluted paint
Coverage:	Approx. 0.5 – 0.75 m ² / aerosol at a dry film thickness of 30 – 50 µm
Degree of gloss:	High gloss finished
Shelf life:	24 months / 20 °C
Remarks	For professional use only

SprayMax[®] is a registered trade mark of the Peter Kwasny Group.

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